

## **SPECIFICATION**

Please replace the paragraph at page 14, lines 9-21 with the following paragraph amended as shown:

This method will not produce a 100% differentiation of inner and outer sheath fiber types; however, it will be very close. A small amount of the sliver 51 will migrate into the outer sheath, and a small amount of the sliver 53 will migrate into the ~~outer~~ inner sheath. Any yarn chosen to be manufactured with this method will have the ability to tolerate a less than perfect fiber differentiation. In fact the only time where this differentiation becomes important is when the yarn or fabric is color dyed and the two sheath materials require different dyes. For example, with a cotton exterior sheath and the standard polyester interior sheath, the cotton will be dyed with a cotton dye; however, the polyester will remain white and unaffected by the cotton dye. Therefore, a polyester dye must be used either simultaneously or separately along with the cotton dye in order to achieve color uniformity.